

MATERIAL SAFETY DATA SHEET

1. IDENTIFICATION OF MATERIAL AND SUPPLIER

Material Type Epoxy Adhesive

Company Pioneer Adhesive, Inc.

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2. COMPOSITION/INFORMATION INGREDIENTS

Chemical Identity	% Weight	CAS No.
Liquid Epoxy resin based on Epichlorohydrin and Bisphenol A	15	025085-99-8
Mercaptan Terminated polymer	15	33007-83-9
2,4,6-Tri(dimethylaminomethyl) Phenol	2	90-72-2
Nonyl Phenol	5	25154-52-3
Calcium Carbonate	55	90-100471-34-1
Barium Sulfate	5	7727-43-7
Iron Oxide	3	7439-89-6

3. HAZARDS IDENTIFICATION

Inhalation Slightly toxic.

Can cause irritation of respiratory tract.

Overexposure to fumes or vapor may cause delayed lung damage

And chemical pneumonia.

Skin Contact May cause severe irritation; may be corrosive on prolonged contact.

Skin Absorption Slightly toxic.

Eye Contact Can be corrosive to eye tissue leading to permanent damaged.

Ingestion Toxic.

4. FIRST AID MEASURES

Eye or Skin contact Flush thoroughly with plenty of water.

Inhalation Move to fresh air and if there are adverse reactions, call a

Physician.

Ingestion Do not induce vomiting, immediately drink a large quantity of milk

or water and call a physician.

5. FIRE FIGHTING MEASURES

Extinguishing Media Foam, dry chemical or carbon dioxide

Special Fire fighting Procedure Wear full protective equipment including self-contained

breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Spills/Leaks Soak up in absorbent material such as sand and collect in suitable

Container. Flush area with plenty of water. Wear adequate personal Protective clothing and equipment. Keep out of irrigation ditches,

sewers, and water supplies.

Disposal MethodDo not dump into any sewers, on the ground or into any body of water

Dispose in an approved chemical waste landfill. Disposable method Must be in compliance with federal, State/Provincial and local laws

And regulations.

7. HANDLING AND STORAGE

Handling Protect from heat and direct sunlight.

Storage Practice caution and good personal cleanliness to avoid skin and

Eye contact. Avoid vapors of heated material.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye/Face Protection Safety goggles/glasses.

Respiratory Protection If respiratory irritation is experienced, use an approved air purifying

Respirator.

Skin Protection Use protective clothing impervious to this material.

Remove contaminated clothing immediately, wash skin with soap

And water.

Ventilation Good general ventilation should be sufficient for most condition.

9. PHYSICAL AND CHEMICAL PROPERTIES

A. UNCURED STATE

Form Epoxy

Color Part A – black; Part B – off-white

Consistency Soft paste Solids Content 100%

B. CURED STATE

**Tensile Strength

**Compressive Strength

**Flexural Strength

50.8 MPa

Hardness (Shore D) 95 Shrinkage Nil

10. STABILITY AND REACTIVITY

Stability and Reactivity Stable

Hazard Polymerization Will not occur by itself

11. TOXICOLOGICAL INFORMATION

Skin and Eye irritation Irritating to eyes and skin.

Sensitizing May cause sensitization by skin contact.

12. ECOLOGICAL CONSIDERATION

Non-biodegradable

13. DISPOSAL CONSIDERATIONS

Dispose of in accordance with local and national regulations.

Dispose in an approved chemical waste landfill.

14. TRANSPORT INFORMATION

Not considered hazardous for the purpose of transportation.

15. REGULATORY INFORMATION

SARA 313 Information

To the best of our knowledge, this product contains no chemical subject to SARA Title III Section 313 Supplier Notification requirements.

16. OTHER INFORMATION

None

^{**}The physical represented above are typical values and should not be construed as a specification. For additional physical data and details on use, please obtain a data sheet for this product.